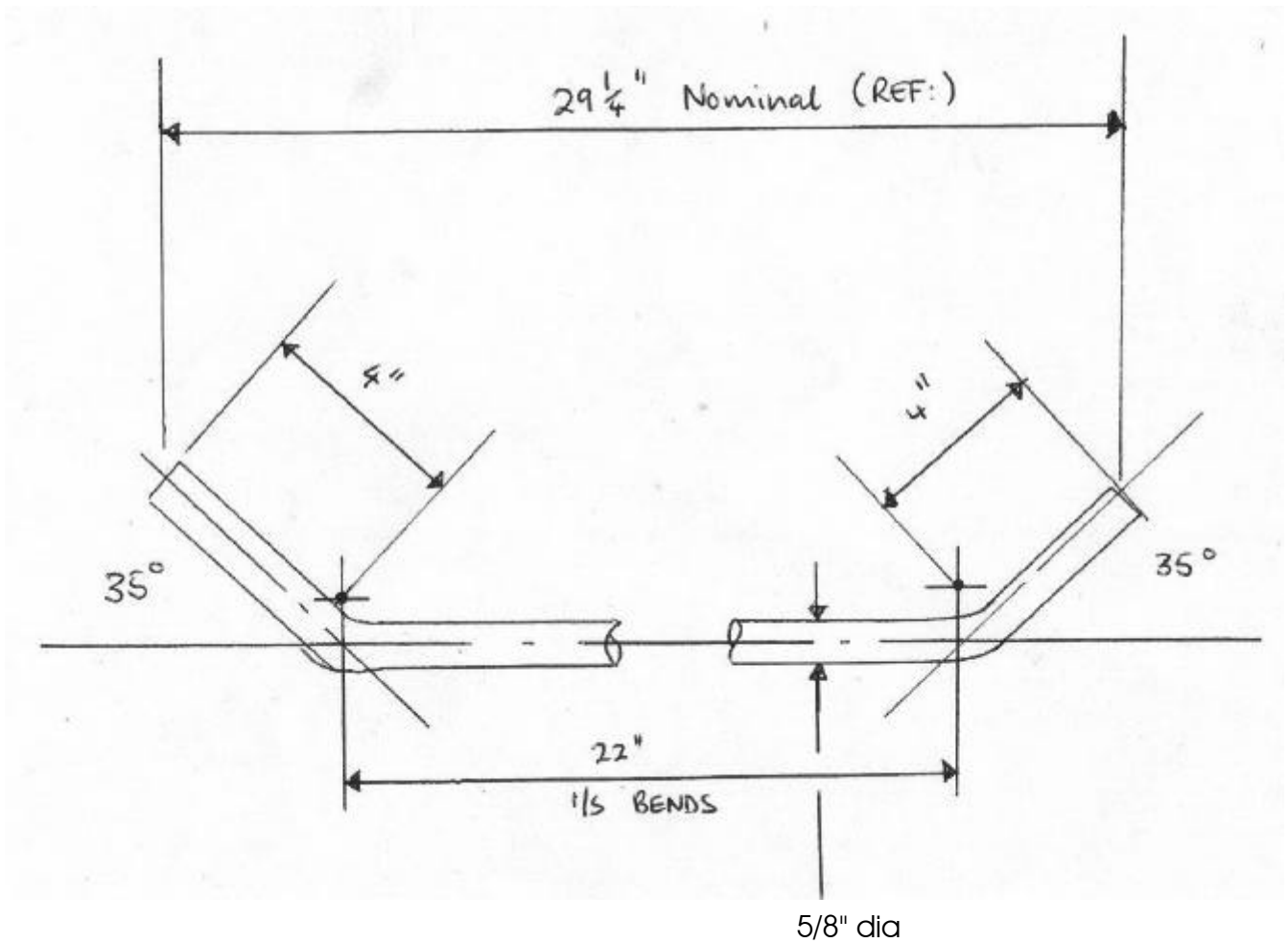


## G15 Anti-roll Bar

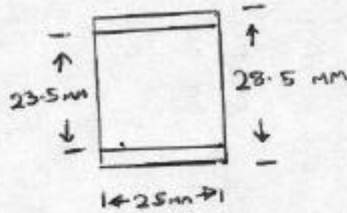
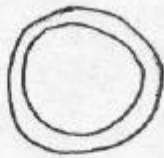


Annealed, ground EN47. Bend. Harden. Quench. Temper.  
Shot peen. Stress relieve.

## GIS ANTI-ROLL BAR 'P' BRACKET ASSEMBLIES

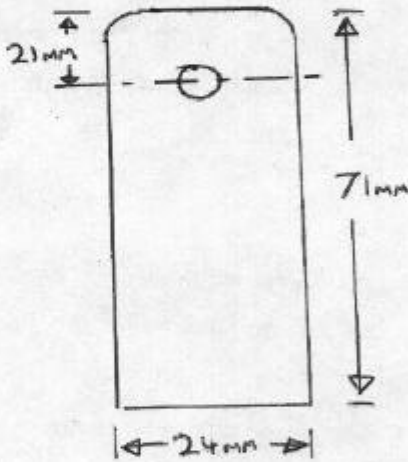
(PER SIDE)

1x

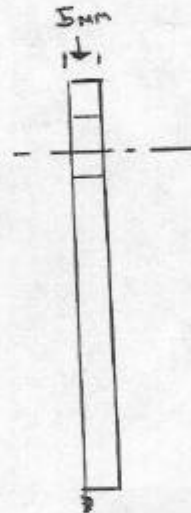


CUT ONE PCE OF PIPE TO THE ABOVE DIMENSIONS.

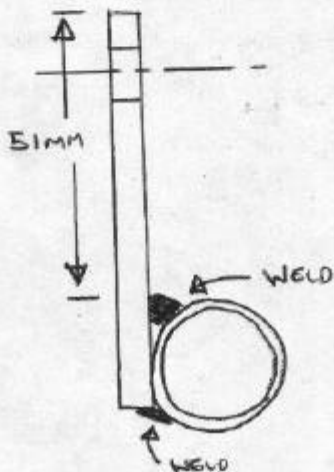
1x



HOLE DIA = 9.5mm



CUT ONE PCE STEEL STRIP TO THE ABOVE DIMENSIONS AND DRILL THE MOUNTING HOLE IN THE PLACE SHOWN. ROUND OFF THE TOP EDGES.

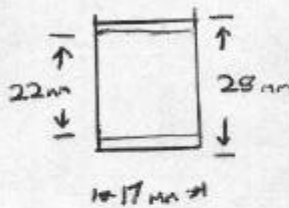
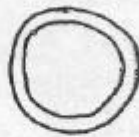


WELD THE TUBE ONTO THE BOTTOM END (THE END WITH-OUT THE HOLE) SO THAT THE TOP OF THE TUBE IS 5mm FROM THE TOP EDGE OF THE STRIP. ENSURE THAT EVERYTHING IS CENTRAL + STRAIGHT.

## G15 (FRONT) ANTI-ROLL BAR DROP LENSIC ASSEMBLES

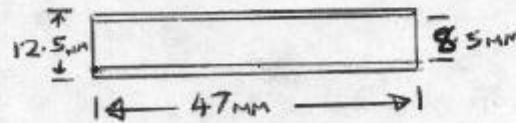
(PER SIDE)

2 x

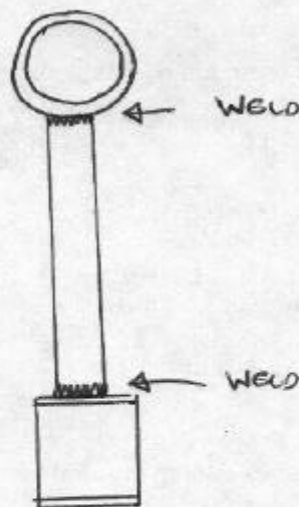


CUT TWO PSECS OF PSPG TO THE DIMENSIONS SHOW ABOVE.

1 x



CUT ONE PSECG OF PSRE TO THE ABOVE DIMENSIONS



WELD THE LARGE PSPG TO EACH END OF THE LONG PSRE, ENSURING THAT EVERYTHING IS CENTRAL AND STRAIGHT.

NB NOTE THAT THE END PSECS ARE 90° OUT OF ALIGNMENT